Approval and Installation Booklet

Rigid-LITE (Stationary) Ceiling Column



Order #:	
Project Name:	
Model Number: _	
Quantity:	
Address:	



The Amico Group Manufactures the Building Blocks of the Hospital



One Point of Contact One Total Solution

Amico Corporation has been a leading manufacturer of Medical Equipment since 1974, selling its products through a global distribution channel from six manufacturing facilities in Canada and the U.S.

With a track record of exceeding expectations, Amico is dedicated to developing and manufacturing the most advanced medical equipment for the industrial and global Health Care Industry. With a wide variety of products for the medical environment, the Amico Group of Companies offer a total hospital solution.

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Product Description

The Rigid-LITE Ceiling Column shall be an Amico Alert-1 series. The shroud is made of 16 gauge stainless steel alloy #304 with a # 4 satin finish, consisting of a removable access panel, stainless steel ceiling collar and a heavy gauge steel mounting plate.

All electrical services are provided by means of EMT metal conduits and gas services are type L, oxygen cleaned copper pipes.

NOTE: Nitrogen is type K oxygen cleaned copper pipe.

Standard dimensions are 14 3/4" x 14 3/4" (374.65 mm x 374.65 mm)

NOTE: Electrical devices are pre-wired to electrical junction box at the mounting plate, unless other wise stated. Gases will be manifolded for single point connections to the source. All pipes will extend 8" from the top of mounting plate.

Cleaning

The Amico Outlets are factory cleaned for oxygen service. Exposed surfaces of the outlet may be cleaned with a mild detergent solution or wiped with a disinfectant commonly used in patient rooms that is compatible with plastics, anodized aluminium and die cast zinc.

Inspection and Testing

Medical Gas Outlets should be inspected periodically or at least once a year. The test should be in accordance with NFPA 99 "Gas and Vacuum systems", or CSA Z7396.1 "Nonflammable Medical Gas Piping System".

Test for Leaks: Ensure that no leaks exist, with or without the adapter inserted.

Test for Indexing: Only a mating gas specific adapter should insert smoothly into the outlet, latch and be retained.

Test for Flow:

- Gas Outlets: 120 l/min (4.2 scfm) @ 345 kPa (50 psi), maximum allowable pressure drop is 28 kPa (4 psi).
- Nitrogen Outlet: 400 l/min (14.1 scfm) @ 1,250 kPa (180 psi), maximum allowable pressure drop is 70 kPa (10 psi).
- Vacuum Outlet: 30 l/min (1.1 scfm) @ 54 kPa (16 inHg), maximum allowable pressure drop is 13 kPa (4 inHg).

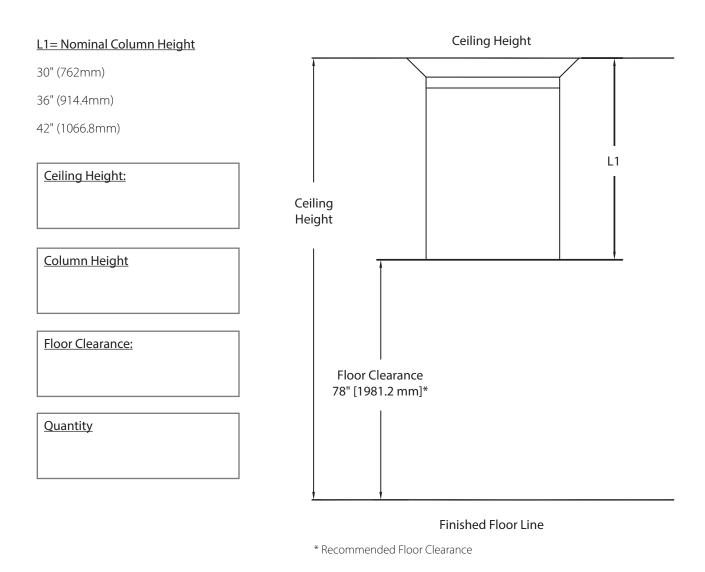
Refer to the appropriate standards for the proper way of performing the flow test.

NOTE: Amico medical gas and vacuum outlets meet and exceed these requirements at the time of manufacture. However, piping source capacity, sizing and restrictions may prevent outlets from attaining these values.

Elevation View

To accommodate different ceiling heights, Amico Corporation has standardized three different variations.

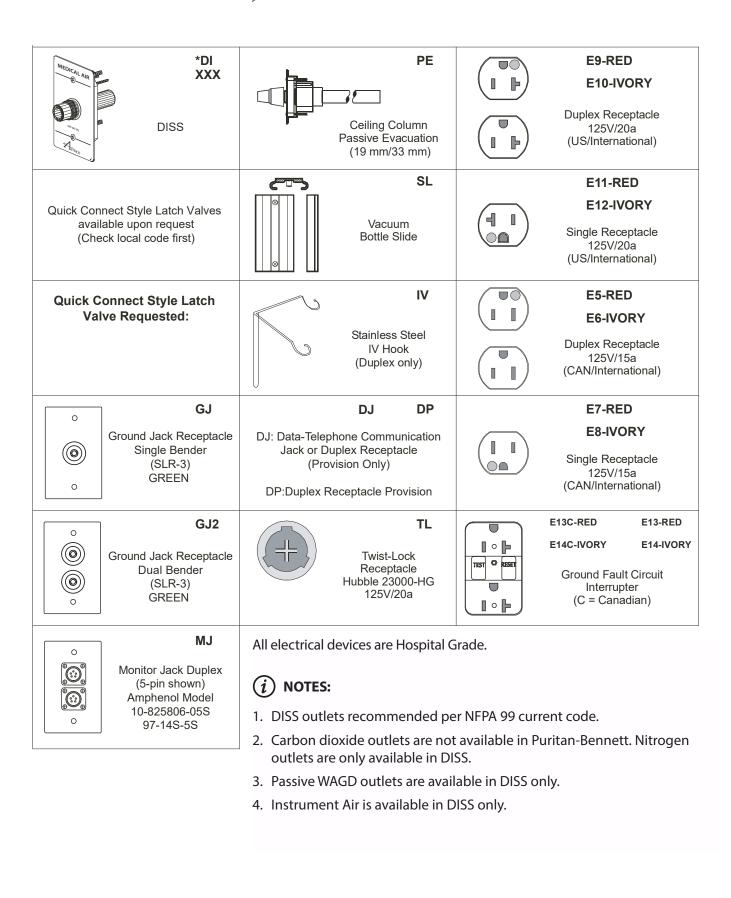
Please select the required nominal column height below:



NOTE: Custom heights are available at an additional cost. Please contact Amico for pricing.

Approval Signature	Date	Phone No.

Device and Accessory Chart



Date

Phone No.

Approval Signature

Device Placement (Bottom View)

Please populate the diagram below by indicating the locations of all required services.

ACCESS PANEL ON THIS SIDE

	1	2	3	4	
C1					A1
C2	5	6	7	8	A2
C3	9	10	11	12	A3
		B1 [32 B3		

Please Specify Outlet Language ENGLISH (NFPA) ENGLISH (ISO)

SPANISH (NFPA)

SPANISH (ISO)

FRENCH

Gas Legend	
Oxygen	= O
Medical Air	= A
Vacuum	= V
Nitrous Oxide	= 2
Nitrogen	= N
Carbon Dioxide	= C
WAGD (NFPA)	=W
AGSS (ISO)	= E
Instrument Air	=

BOTTOM VIEW LOOKING UP

Positions 1 - 12 = Medical Gas Outlets Positions A1 - C3 = Electrical and/or communication devices

NOTES:

- 1. A maximum of 2 data provisions only.
- 2. Multiple of a gas outlet can only be placed in goups. Example: OXY (position 1+2 or 1+5).

Approval Signature	Date	Phone No.

Electrical Diagram (Bottom View)

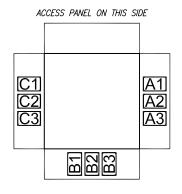
*Please Select One of the Following:

Amico recommended circuit schedule based on layout Custom circuit schedule. Please specify on circuit chart

Receptacle Type:

US/CAN

*BRITISH (simplex only)
*GERMAN (simplex only)



*Please Specify Electrical Details:

Type of Wire:

THHN XHHW RW90 XLPE

AWG Wire Gauge: Wire Color:

10 & 12 LIVE/HOT

10 & 12 NEUTRAL

10 GROUND

Isolated Power

*Please Select One of the Following:

All receptacles shall be mounted with ground pin "DOWN"

All receptacles shall be mounted with ground pin "UP" (Default)

(i) NOTES:

1. If type of wire & gauge is not specified, Amico will use the following:

For US/International:

LIVE/HOT - 12 Ga. THHN Wire Black NEUTRAL - 12 Ga. THHN Wire White GROUND - 10 Ga. THHN Wire Green

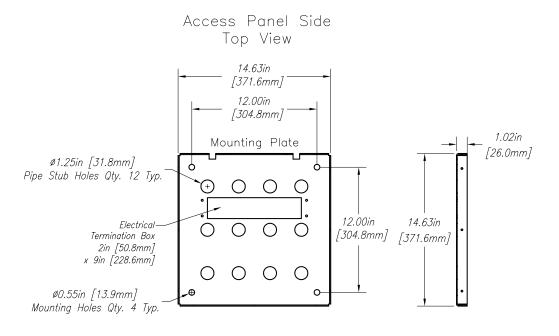
For Canada:

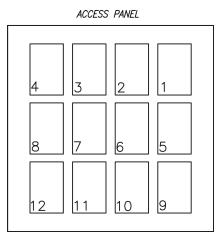
LIVE/HOT - 12 Ga. RW90 Wire Black NEUTRAL - 12 Ga. RW90 Wire White GROUND - 10 Ga. RW90 Wire Green

- 2. Conduit: 1/2" (12.7mm] rigid EMT. (3/4" rigid EMT for low voltage pro)
- 3. A pull-string will be provided to be connected by others for all ground jacks and data provision.
- 4. British or German Receptacle cannot be positioned side by side ie: A1 and A2.

Approval Signature	Date	Phone No.

Mounting Plate to Outlet Detail





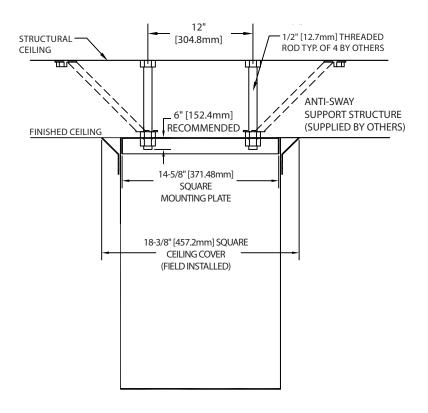
BOTTOM VIEW

NOTES:

- 1. Gases will be manifolded for single point connections from source.
- 2. All pipes will extend 8" from the top of mounting plate.
- 3. Pipe stubs diameters are:
 - 3/4" dia. for vacuum, WAGD, and AGSS (Type L)
 - -1/2" dia. for medical air, oxygen, and nitrous oxide (Type L)
 - -1/2" dia. for nitrogen (Type K)
- 4. Exact locations of gas terminations on mounting plate will be determined after receiving the booklet.

Approval Signature	Date	Phone No.

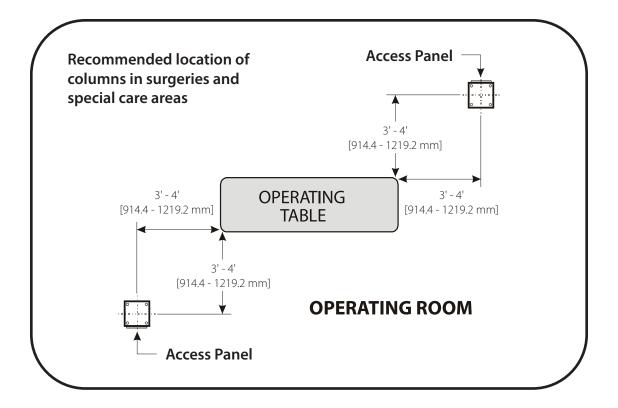
Mounting Information



(i) NOTES:

- 1. All labour and material for installation of mounting plate to mounting structure supplied by others.
- 2. Installer has final responsibility for the strength and stability of the mounting structure that is supplied by others.
- 3. Mounting plate is fixed to the column and cannot be pre-shipped.
- 4. Mounting plate to be mounted flush with finished ceiling.
- 5. Gas pipes extend 8" above the column.

Typical Location View



Approval Signature Phone No. Date

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