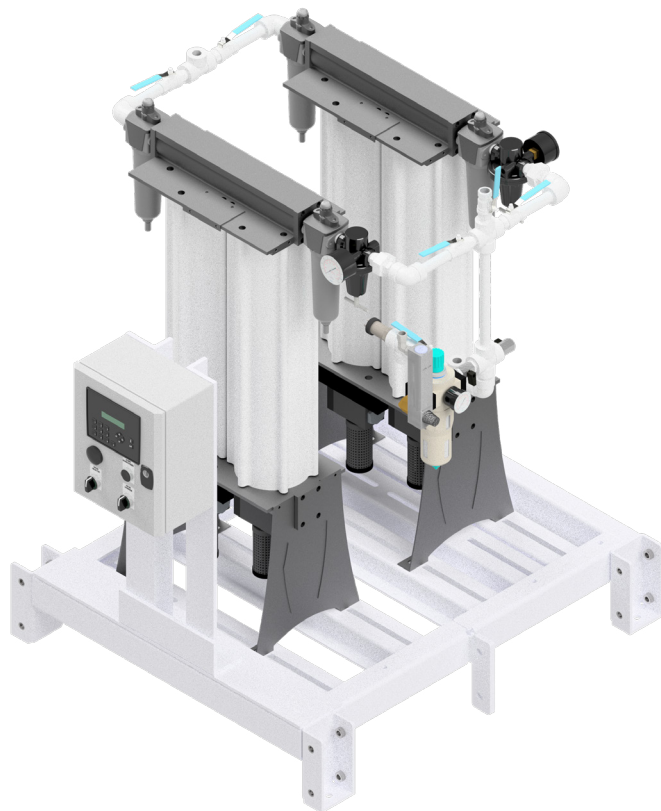


Operation and Maintenance Manual

Dryer Package



Model Number: _____

Job Number: _____

Date Shipped: _____

Date Started Up: _____

Electrical: 120 V – single phase - AC



Introduction

For further technical assistance, service or replacement parts, please contact:

Amico Source Corporation

85 Fulton Way
Richmond Hill, ON
L4B 2N4 Canada

Toll Free Tel: 1 877 462 6426

Toll Free Fax: 1866 440 4986

Tel: 905 764 0800

Fax: 905 764 0862

www.amico.com

Please include the system's job number located on the control panel with all inquiries.

Amico Source Corporation reserves the right to make changes and improvements to update products without notice or obligation.

Table of Contents

Safety Precautions	4
General Information	5
Installation and Commissioning	6-7
Piping	7
Wiring	8
Dew Point Sensor Installation	9
Heatless Desiccant Dryer	10-12
CO Transmitter	12
Dew Point Sensor	13
Value Panel	14-15
Maintenance	16-17
Dew Point Sensor Calibration	17
Changing the Desiccant	18
Heatless Desiccant Dryer Troubleshooting	19
Control Panel Troubleshooting	19
Warranty	20-21
Replacement Parts	22
Maintenance Record	23

Safety Precautions

Pressurized air from the system may cause personnel injury or property damage if the unit is improperly operated or maintained.

Operator should have carefully read and become familiar with the contents of this manual before installing, wiring, starting, operating, adjusting and maintaining the system.

Operator is expected to use common sense safety precautions, good workmanship practices and follow any related local safety precautions.

In Addition:

- Before starting any installation or maintenance procedures, disconnect all power to the package.
- All electrical procedures must be in compliance with all national, state and local codes and requirements.
- A certified electrician should connect all wiring.
- Refer to the electrical wiring diagram provided with the unit before starting any installation or maintenance work.
- Release all pressure from the package before removing, loosening or servicing any covers, guards, fittings, connections or other devices.
- Notify appropriate hospital personnel if repairs or maintenance will affect available compressed air levels.
- Air inlet must be placed in an area free of toxic or hazardous contaminants. It must be kept away from ETO exhaust vents, vacuum exhaust vents, areas close to automotive exhausts, etc. in accordance with NFPA 99.
- Prior to using the Amico Dryer System, the medical facility must have a Certifier perform all installation tests as specified in NFPA 99. The medical facility is also responsible for ensuring that the medical air meets the minimum requirements as specified in NFPA 99.
- To prevent automatic starting, disconnect all electrical power before performing any maintenance.
- Make sure that all loose articles, packing material and tools are clear of the package.
- Check all safety devices periodically for proper operation.
- Electrical service must be the same as specified on the control panel nameplate or damage to the equipment may occur.
- Vibration during shipment can loosen electrical terminals, fuse inserts and mechanical connections. Tighten as necessary.

General Information

Product Description

The dryer package system is intended for:

- Medical use for patients
- Pressurizing medical instruments in a medical environment
- Labs

The Amico Dryer System is designed according to specifications during the design phase. Changing the intended use is permissible only after prior consultation with Amico Source Corporation.

Suggested operating temperature: 78°F (26°C)

The dryer package system is intended for use indoors unless otherwise specified.

The dryer package system is designed according to local regulations.

The dryer package system is to be connected to an existing air compressor system.

Principles of Operation

The air from the air compressor system travels through an oil coalescing filter (when equipped) and pre-filter. The air is then further dried by the heatless desiccant dryer system to reduce the dew point of the air. Finally the air passes through an after-filter, activated carbon filter (when equipped) and sterile filter (when equipped). The air is regulated down to the demanded pressure before being delivered to the facility.

Transport

The system is split and crated according to specifications. Amico will make every attempt to split the system into as few pieces as possible to consolidate shipping.

Installation and Commissioning

Inspection Upon Receipt

The condition of the Amico Dryer System should be carefully inspected upon delivery. Any indication of damage by the carrier should be noted on the delivery receipt, especially if the system will not be immediately uncrated and installed.

Amico Source Corporation modules may remain in their shipping containers until ready to be installed. If any of the modules are to be stored prior to installation, they must be protected from the elements to prevent rust and deterioration.

DO NOT REMOVE the protective covers from the inlet and discharge connection ports of the modules until they are ready for connecting to the hospital's pipeline distribution system.

Handling



WARNING: USE APPROPRIATE LOAD RATED LIFTING EQUIPMENT AND OBSERVE SAFE LIFTING PROCEDURES DURING ALL MOVES.

The dryer package can be moved with either a forklift or a standard pallet jack (modular systems). Keep all packing in place around the dew point sensor and CO sensor during installation to minimize damage.

Walk along the route the unit must travel and note dimensions of doorways and low ceilings. Units should be placed to ensure easy access to perform maintenance and high visibility of indicators and gauges. When installing a modular system, there is no preferred arrangement of modules. The modular design of the components allows for the system to be custom fit to the facility to optimize accessibility and operation.

Installation Prerequisites



WARNING: All dryer package systems should be commissioned by an authorized Amico representative. Failure to do so will void all warranties on the system.

Ensure that the site where the system will be installed has a source of electrical power and that power is of the correct electrical specification as per the design of the system.

Mounting Position and Space

For maintenance and ventilation of the system, it is recommended that the system has 2' of clearance around the system and 3' (91.44 cm) of clearance in front of the control panel. Vibration pads are provided for the system to reduce noise caused by the vibration of the system. The system should be leveled and placed on a concrete pad that is suitable to sustain the weight of the system.

The area should have an average ambient temperature of 70°F (21°C) with a minimum ambient temperature of 40°F (4.4°C) and a maximum ambient temperature of 100°F (37.8°C).

Installation and Commissioning

NOTE: At temperatures below 32°F (0°C) the dryer package will not be adversely affected, but freezing of the condensate can occur which could affect operation.

Sound levels of 76 to 85 dbA are to be anticipated. Though the sound levels are not excessive, they should be considered when choosing the installation location for the system.

Piping

Intake and Discharge Piping



WARNING: The air intake must be placed in an area free of toxic or hazardous contaminants; it must be kept away from ETO gas exhaust vents, vacuum exhaust vents, areas close to automotive exhausts, etc. in accordance with NFPA 99.

The air intake and discharged line must be piped in accordance with NFPA 99. To ensure that no restriction of air flow will occur, size the piping to the inlet/discharge size of the package. All pipes must be pre-cleaned for medical gas in accordance with NFPA 99. All necessary flex connectors (both intake and discharge) are already piped and no further flex connectors are needed.

Rated Flows (cfm)	Size*
10	½" (1.27 cm)
20	½" (1.27 cm)
30	½" (1.27 cm)
45	½" (1.27 cm)
60	1" (2.54 cm)
100	1" (2.54 cm)
125	1" (2.54 cm)
200	1 ½" (3.81 cm)
250	1 ½" (3.81 cm)
300	2" (5.08 cm)
375	2" (5.08 cm)

*Minimum Discharge Pipe Size: a larger discharge pipe size may be required depending on the length of distribution piping in the facility. However, the distribution pipe size should not be less than the minimum pipe size shown above.

Wiring



WARNING: BE SURE TO DISCONNECT ALL ELECTRICAL POWER FROM THE DRYER BEFORE PERFORMING ANY ELECTRICAL PROCEDURES.

Refer to the electrical diagram provided with the unit before starting any installation or maintenance work.

Do not operate system on a voltage other than the voltage specified on the system panel.

All customer wiring should be in compliance with the National Electrical Code and any other applicable state or local codes.



CAUTION: All voltages will be disconnected from the Drey modules using the circuit breaker. Opening the appropriate fused knife-switch disconnects control power. Turning off the appropriate motor circuit breaker disconnects motor power.

Electrical power for the Medical Dryer system must be supplied from the emergency life support circuit.

Check the control voltage, phase and amp ratings before starting the electrical installation and make sure the voltage supplied by the hospital is the same. The wire size should be able to handle peak motor amp load of all operating units. Refer to the specifications for full load and compressor system amperes on the wiring diagram.

Check all electrical connections within the air system that may have loosened during shipment.

Only qualified electricians should make power connections to the control panel and any interconnecting wiring.

Ensure that the electrical supply for the emergency generation system is consistent with the air system's requirements.

Three-phase power supplied from emergency generator(s) must match that of the normal supply to allow for correct motor rotation direction at all times.

Dew Point Sensor Installation

The dew point sensor is shipped separated from the system and is stored within the Control Panel. To install the dew point sensor, please follow the instructions below:

1. Remove the sensor from package
2. Remove the cover on the dew point sensor



WARNING: Do not touch the sensor tip. This is sensitive equipment and contamination will cause the dew point readout to be inaccurate.

3. Insert the dew point sensor into the pipe and tighten to a minimum of 22.5 lb. ft (30.5 Nm)
4. Connect the dew point wire to the sensor and secure the wire to the sensor

Heatless Desiccant Dryer

The Heatless Desiccant Dryer in the System Comes Standard With:

- Electronic drain valve on the inlet filter
- A built-in 1-micron particulate after-filter (within the diffuser screen or compactor plate) to protect downstream equipment from desiccant fines



Design

The air enters an oil coalescing filter (optional) which removes the oil carryover from the compressor in the air stream. Then it enters a coalescing pre-filter where solids and condensates (oil/water mixture) are filtered through a 0.01 μ element. The heatless regenerative dryer then adsorbs moisture from the compressed air stream down to a pressure dew point (PDP) of -40°F (-40°C) at standard inlet conditions: 100°F (37.8°C), 100% saturated, 100 psig.

The built-in after-filter removes any desiccant fines before they can travel downstream. An after-filter installed after the dryer further removes any desiccant fines that are carried over with a 1 μ element. To further remove any contaminants in the air, the air passes through an optional activated carbon filter and an optional medical grade sterile filter.

Each system contains two dryers as per NFPA 99. During normal operation, one dryer will be powered on and the other will be deactivated and on standby. For instruction on switching the active dryer, please refer to the maintenance section of this manual.

Heatless Desiccant Dryer

Contents

Each dryer consists of:

- Two aluminum towers filled with desiccant
- Two aluminum blocks including air seals and check valves
- Two solenoid pilot valves
- Built in after-filters
- One electronic control
- One pressure gauge
- Two mufflers
- Electronic auto drain

Operating Principles

Wet air enters the filters and flows from the top block to the lower block via air transfer tubes. Air then flows to the shuttle inlet valve and is diverted to tower #1. The compressed air flowing through tower #1 is dried to a -40°F (-40°C) PDP and exits via the outlet filter.

A small portion (12%) of the compressed air is expanded to near atmospheric pressure by passing through the purge orifice. Expansion of this already dry gas to near atmospheric pressure increases the ability of the purged air to strip the previously adsorbed water vapor from the partially saturated desiccant bed in tower #2.

The air exhausts through the opened two-way purge valve. This cycle continues for 1.5 minutes then the purge valve closes and tank #2 begins re-pressurization. After 30 seconds, purge valve #1 opens and the process repeats for tower #2.

- The online tower dries for 2 minutes
- The offline tower regenerates for 1 minute, 30 seconds
- The offline tower re-pressurizes for 30 seconds

Time of Operating Cycles

Drying time: 2 minutes

Regeneration time: 1 minute, 30 seconds

Pressurization time: 30 seconds

First Cycle		Second Cycle	
<i>Tower #1</i>	<i>Tower #2</i>	<i>Tower #1</i>	<i>Tower #2</i>
Drying	Regeneration	Regeneration	Drying
	Re-pressurization	Re-pressurization	

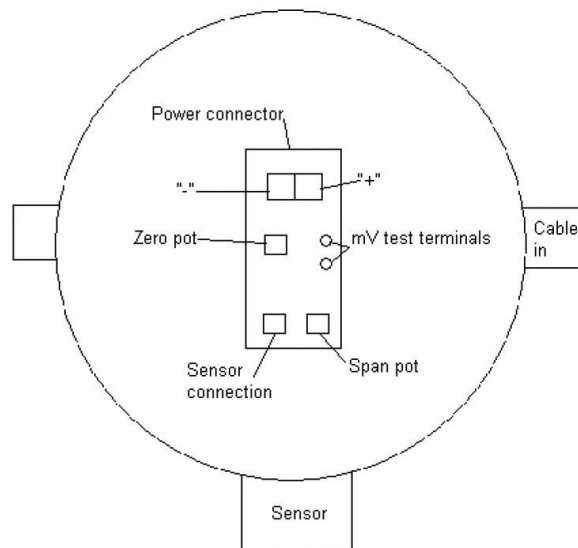
Heatless Desiccant Dryer

CAUTION: At the end of pressurization, the regeneration tower will depressurize producing a loud noise.

The cycle occurs every 2 minutes. (For models equipped with pre-filter and electronic auto drain, the pre-filter condensate drain discharge is programmed every 4 minutes and lasts for 4 seconds. All these cycle times are fixed and not adjustable by the end user.

CO Transmitter

The CO transmitter uses an electrochemical sensor to convert a gas concentration into a linear, 4–20 mA electrical signal and transmits it via cable to a controller. It is an easy to connect, loop powered, two wire transmitter.



Technical Data

<i>Gas and Detection Range</i>	Carbon Monoxide to 300 ppm
<i>Detection principle</i>	Electrochemical
<i>Gas supply</i>	Supplied
<i>Response time T90</i>	< 30 seconds
<i>Output signal</i>	4–20 mA Linear
<i>Voltage supply</i>	10–30 VDC
<i>Sensor Cable</i>	18 AWG 2 conductor shielded
<i>Relative Humidity</i>	15–95% rh non-condensing

Dew Point Sensor

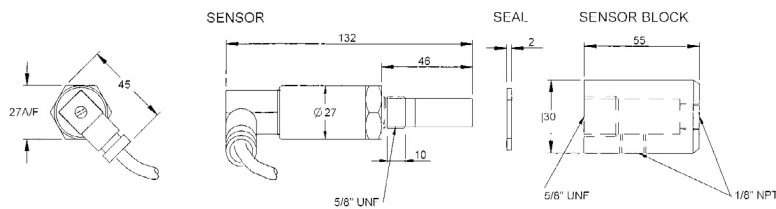
The Amico system is equipped with a Dew Point Sensor which provides the readout of the dew point. The readout is integrated into our panel and all settings are preset. If you are changing your dew point sensor to a different style, please contact Amico Source Corporation Technical Support for assistance.

The original Dew Point Sensor is shipped within the control panel to prevent it from being damaged. Please refer to installation instructions to install the Dew Point Sensor.

The sensor cable should be connected to the control panel by two terminated wires as shown in the following table. The sensor connector terminations are shown for reference (supplied pre-wired).

	Red Wire	White
<i>Sensor Connector (Pre-wired)</i>	Pin 3	Pin 1

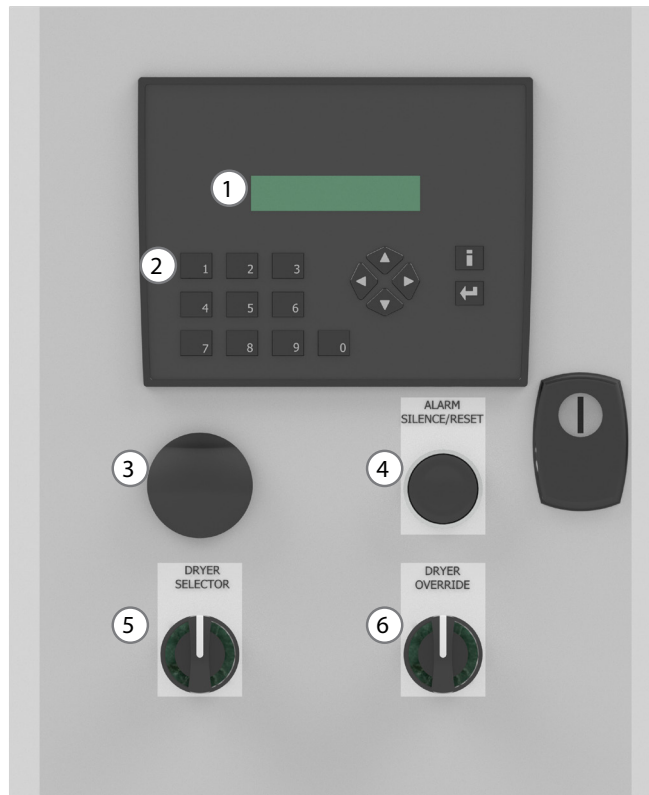
Technical Specifications



units are in mm

<i>Sensor Torque Loading:</i>	Minimum 22.5 ft-lbs (30.5 Nm)
<i>Calibration range:</i>	-148°F to +68°F (-100°C to +20°C) dew point.
<i>Output:</i>	4-20 mA current source over the entire dew-point range
<i>Dewpoint accuracy:</i>	±3.6°F (±2.0°C)
<i>Gas temperature:</i>	-40°F to +140°F (-40°C to +60°C)
<i>Operating environment:</i>	68°F to 122°F (20°C to +50°C)
<i>Storage temperature:</i>	-40°F to +167°F (-40°C to +75°C)
<i>Operating pressure:</i>	10-6 Bara vacuum to 5000 PSIG.
<i>Flow rate:</i>	2 to 10 SCFH (1 to 5 liters/minute) mounted in standard sampling block 0 to 30 feet/second (0 to 10 meters/second) direct insertion (80 µm sintered guard)
<i>Traceable certification:</i>	-103°F to 68°F (-75 to +20°C) dew point traceable to NIST [For dew points < -130°F (-90°C): direct reference to a fundamental cooled mirror dew point meter]
<i>Weight:</i>	0.33 lbs (0.15 kg)

Value Panel



1. Display Screen – Displays the systems operating screens.
2. Keypad Entry – Used to move through operating screens and input data.
3. Alarm Horn – Sounds when an alarm condition occurs.
4. Alarm Silence/Reset – See section below
5. Dryer Selector – Switch to select between the two dryers. See dryer rotation section for more information.
6. Dryer Override – Switch to turn both dryers on. Used for dryer rotation and maintenance. See maintenance sections for more information.

Value Panel

Dew Point and CO High Alarm Set Points

- Default DP Set Point: 35oF
- Default CO High Set Point: 10ppm

Changing set points:

1. Use the right directional arrow to scroll through the display pages on the screen. You will locate a page that displays [DP ALARM & CO ALARM].
2. Use the enter button to enable the edit mode, which is recognized by a blinking cursor at the bottom of the textline. This will allow you to change the parameters of the alarm set points using the numeric keypad on the screen. The set points for the Dew Point and CO High are in oF or oC and ppm, respectively.
3. To complete this procedure, press the enter button and you will store the information changed.
4. Repeat this process for the CO alarm point and press the enter button to exit the edit mode.

Note: The enter button is located right of the directional arrow and under the i (info) button

Alarm Silence/Reset

To silence an alarm, press and release the Alarm Silence/Reset button (4). This will allow work to be performed uninterrupted.

To reset an alarm, press and hold the Alarm Silence/Reset button (4) for 3-5 seconds. This will reset all alarm states after the condition that set the alarm is corrected. Do not reset the alarm until the type of alarm cause has been identified and corrected.

Maintenance

Check Items	Procedures	Schedule			Remarks
		Weekly	Every 500 hours or 1 month	Every 3000 hours or 1 year	
Purge Cycle	Observe that the dryer is performing a purge cycle every four (4) minutes	inspect			
Purge	Place hand below dryer and check if air is purging from both towers	inspect			
Filter	Check gauge for back pressure, replace element as needed	inspect		replace	
Dryer rotation	Change dryer unit		inspect		Please refer to instructions below
Dryer Annual Maintenance	Perform annual maintenance			replace	Please refer to instructions below
Dew Point Sensor	Perform calibration			replace	Please refer to instructions below
CO Transmitter	Perform calibration			replace	Please refer to instructions below

Dryer Rotation

Dryer should be rotated every 500 hours or once a month. This will allow both dryer to wear evenly and prolong the use of this dryer package.

1. On the control panel, press the System Status button.
2. Set "Dryer Override" to On.
3. Open the inlet ball valve for the dryer being put into service slowly to allow pressurization.
4. Allow the dryer to complete two purge cycles.
5. Open the discharge ball valve of the dryer being put into service to supply air to the facility.
6. Check the dew point of the system. Make sure the dew point does not rise past the alarm point. If it does, shut off the discharge ball valve of the dryer being put into service and allow it to purge for one more cycle before repeating step 5.
7. Shut off the discharge ball valve for the dryer being put out of service.
8. Shut off the inlet ball valve for the dryer being put out of service.

Maintenance

9. On the control panel, change “Dryer Select” to the dryer being put into service.
10. Set “Dryer Override” to Off.

Dryer Annual Maintenance

It is recommended by Amico Source Corporation that you replace the following parts annually as preventative maintenance:

- All seals and O-rings
- Diffuser screen
- Exhaust valve
- Internal after-filter
- All filter elements
- Desiccant

Please contact Amico Source Corporation’s engineering department for parts needed and reference your call with the job number on the system.

Dew Point Sensor Calibration

Amico Source Corporation recommends the Dew Point Sensor be calibrated annually. For calibration, please contact Amico Source Corporation’s technical support.

Changing the Desiccant

Dryspell Plus 10, 20, 30

- Bypass the dryer
- Disconnect the dryer from air lines
- Loosen the tie rod and remove it
- Remove the old adsorbent and fill activated alumina and molecular sieves
- Make sure O-rings or gaskets are in place
- Install and screw the tie rod

Dryspell Plus 45, 60

- Bypass the dryer
- Disconnect dryer from air lines
- Loosen the M8 Allen bolt and remove the top block and top compactor plate
- Remove the saturated desiccant bag by pulling the bag handle in an upward direction and replace the new desiccant bag. If there is no desiccant bag, just tilt the dryer to remove the old desiccant and replace with a new desiccant bag.
- Make sure O-rings or gaskets are in place
- Install the top compactor plate, followed by the top block, then screw in the M8 Allen bolt

Dryspell Plus 100, 200, 300

- Bypass the dryer
- Disconnect dryer from air lines
- Loosen the M8 Allen bolt and remove the top block and top compactor plate
- Remove the saturated desiccant bag by pulling the bag handle in an upward direction and replace the new desiccant bag. For replacement, put a no. 3 activated alumina bag and a no. 1 molecular sieves bag in each tower. If there is no desiccant bag, just tilt the dryer to remove the old desiccant and replace with a new desiccant bag.
- Make sure O-rings or gaskets are in place
- Install the top compactor plate, followed by the top block, then screw in the M8 Allen bolt

Dryspell Plus 125, 250, 375

- Bypass the dryer
- Disconnect dryer from air lines
- Loosen the M8 Allen bolt and remove the top block and top compactor plate
- Remove the saturated desiccant bag by pulling the bag handle in an upward direction and replace the new desiccant bag. For replacement, put a no. 3 activated alumina bag and a no. 1 activated alumina and molecular sieves bag as well as a no. 1 molecular sieves bag (AD1424) in each tower. If there is no desiccant bag, just tilt the dryer to remove the old desiccant and replace with a new desiccant bag.
- Make sure O-rings or gaskets are in place
- Install the top compactor plate, followed by the top block, then screw in the M8 Allen bolt

Heatless Desiccant Dryer Troubleshooting

Problem	Possible Causes	Solution
Control Screen indicates a tower switch, but tower not switching	<ul style="list-style-type: none"> Loose wire Stuck solenoid valve 	<ul style="list-style-type: none"> Check coil connection at DIN and terminal connector in the panel Check the solenoid valve
No purging	<ul style="list-style-type: none"> Stuck solenoid valve Clogged exhaust valve Clogged silencer/ muffler 	<ul style="list-style-type: none"> Check the solenoid valve Check the exhaust valve Clean the silencer (muffler)
Continuous purging at tower 1	<ul style="list-style-type: none"> Shuttle not closing 	<ul style="list-style-type: none"> Check pilot air for exhaust valve Check exhaust valve piston stuck
High purge loss	<ul style="list-style-type: none"> Shuttle not closing 	<ul style="list-style-type: none"> Check outlet shuttle closing Check for silencer choke
High pressure drop across dryer	<ul style="list-style-type: none"> Pre-filter may be clogged 	<ul style="list-style-type: none"> Check and replace filter elements

Control Panel Troubleshooting

Problem	Possible Causes	Solution
DP sensor failed (DP FLT)	<ul style="list-style-type: none"> Loose wire 	<ul style="list-style-type: none"> Check the wiring between the sensor and terminal in the panel
CO sensor failed (CO FLT)	<ul style="list-style-type: none"> Faulty Sensor 	<ul style="list-style-type: none"> Check connection to CO transmitter, replace if needed
Dew point high (DP HI)	<ul style="list-style-type: none"> High dew point 	<ul style="list-style-type: none"> Check the wiring between the sensor and terminal in the panel
CO high alarm (CO HI)	<ul style="list-style-type: none"> High CO level RF interference 	<ul style="list-style-type: none"> Check the inlet of the air system for possible source of CO Call Amico Source Corporation's technical support to adjust setting of the CO readout Press "Alarm Reset" once CO level falls below the set alarm valve

Warranty Policy - Medical Air and Vacuum Systems

Amico Source Corporation warrants the equipment it manufactures to be free of defects in materials or workmanship when installed and operated in accordance with instructions. The Warranty Periods commence upon shipment or at start up, whichever period terminates earlier.

Standard Warranty Periods

	From Shipment	From Start-up
Medical Air Systems	30 months	24 months
Desiccant Air Dryer Systems	30 months	24 months
Lubricated Vane Vacuum Systems	30 months	24 months
Oil-less Vane Vacuum Systems	30 months	24 months
Liquid Ring Vacuum Systems	30 months	24 months
Claw (Standard and 02 Assured) Vacuum Systems	30 months	24 months

Conditions of Standard Warranty Periods – Complete Systems

30 months from the date of shipment or 24 months from start up, whichever comes first, on replacement of defective parts and shipping costs. Labor and travel are covered for 18 months from the date of shipment or 12 months from start up, whichever comes first.

Conditions of Standard Warranty Periods – Parts Orders

12 months from the date of shipment on replacement of defective parts only.

This warranty covers all necessary parts and services as defined in the Conditions of Standard Warranty Periods, required for correction of the defect whether by any or all of repair, replacement, or credit, which election shall be made by Amico Source Corporation at its sole discretion, and which are purchaser's only remedies for breach of warranty.

This warranty requires the owner to ensure that the equipment is:

- Installed in accordance with installation and maintenance manuals provided with the product
- Started up or placed in service by an authorized representative of Amico Source Corporation, which includes the completion and forwarding to Amico Source Corporation of a Start-up and Warranty Registration Form; downloadable from the following location: <http://www.amico.com/warranties>
- Certified in accordance with all applicable local standards, by a properly qualified certification agency
- Maintained in strict accordance with Operation and Maintenance Instructions provided with the product

Warranty Policy - Medical Air and Vacuum Systems

Warranty claims will be honoured only after defective parts are evaluated by Amico Source Corporation and only when the examination discloses to Amico Source Corporation's reasonable satisfaction that the equipment has not been damaged in shipment or improperly installed, operated outside of any published parameters (including but not limited to temperature, pressure, or ventilation), improperly or inadequately maintained, field modified in any way, improperly repaired, or in any other way improperly applied or used.

All claims against this warranty require prompt notification, within the warranty period, of any seeming defect. Failure to promptly notify Amico Source Corporation of the seeming defect will invalidate all warranties.

Amico Source Corporation is not liable for delay, damage or defect caused by shipping, acts of God, fire, war, labor difficulties, action of government, or other cause beyond the reasonable control of Amico Source Corporation. If there is a material delay in delivery for any reason, purchaser's only remedy is to cancel the purchase order.

This warranty is given in lieu of all other warranties, expressed or implied, including implied warranties of fitness for a particular purpose and merchantability. In no event is Amico Source Corporation liable for damages in excess of the value of the defective product, nor is Amico Source Corporation liable for any indirect, special or consequential damages, loss of profit of any kind, or for loss of use of the products, even if Amico Source Corporation is aware or should be aware of the possibility of the same.

Replacement Parts

Amico Source Corporation

85 Fulton Way

Richmond Hill, Ontario

L4B 2N4

Phone: (877) 462-6426

Fax: (866) 440-4986

Maintenance Record

Model Number: _____

Serial Number: _____

Installation Date: _____

Date of Service								
Hours								
Load								
Ambient Temperature								
Inlet Filter								
Belt Tension								
Misc.								
Serviced By								

Notes:

www.amico.com

Amico Source Corporation | www.amico.com

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